



ATTENTION: Plunger pin for this shuttle lock must be engaged a minimum of 3 clicks.

Instructions:

After socket has been fabricated using the appropriate former, assure that the distal surfaces of socket are flat and parallel using appropriate Bulldog® tooling. Align four hole pattern of the lock and pyramid. Insert (4) M6 flat head screws from the bottom of the pyramid. Using a torque wrench, tighten the flat head screws to 10 Nm.

- IF INNER AND OUTER SURFACES OF DISTAL END ARE NOT PARALLEL AND FLAT, OR THE BOLTS ARE NOT CORRECTLY TORQUED, THE LOCK CAN BIND, BREAK, OR MALFUNCTION.
- MEDIUM STRENGTH THREAD LOCKER (LOCTITE 242) SHOULD BE USED ON ALL FOUR M6 SCREWS
**CAUTION DO NOT OVER USE THREAD LOCKER AS IT WILL DAMAGE LOCK FUNCTION.

WARRANTY WILL BE VOIDED IF SAFETY SEAL IS BROKEN

FOR LOCKS THAT NEED TO BE SERVICED, PLEASE SEND TO:

BULLDOG TOOLS, INC. • 4140 US-40 EAST • LEWISBURG, OHIO 45338

